

Work Order ID 82812

April-10-12 10:25:56 AM

82812

Page 1

Item ID: D2572

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Saddle, Fwd In 205

Stop *NS2*

Start Date: 10/04/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 30/04/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/04/10 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPG (V/N)

Date:

Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D2572 | Rev E | | | | | | | | |

100

100

HAAS 1

HAAS CNC vertical machine #1

HAAS CNC VERTICAL MACHINING #1

Memo

Program Batch No. 82812

Double check by: MLJ

1-Machine Step No 1 per Folio FA051 and inspect per attached Dimension

Sheets

2-Machine Step No 2 per Folio FA051 and inspect per attached Dimension

Sheets

3-Machine Step No 3 per Folio FA051 and insp

110

110

Mill Conv

Conventional Milling Machine

CONVENTIONAL MILLING MACHINE

Memo

Machine keyway as per dwg D2571 & D2572

0.00

0.00

0.00

0.00

12

0

12

0

12/05/10

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

82812

Page 2

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 10/04/2012 **Start Qty:** 12.00 ***12***

Cust Item ID:

Required Date: 30/04/2012 **Req'd Qty:** 12.00 ***12***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

[illegible]

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 82812

April-10-12 10:25:56 AM

82812

Page 3

Item ID: D2572

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Saddle, Fwd In 205

Stop ***NS2***

Start Date: 10/04/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 30/04/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 150 | White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum | 0.00 | | | | | | | |
| *150* | | | | | | | | | |
| Powdercoat | | | | | | | | | |
| Powder Coating | | | | | | | | | |
| | Memo | | | | | | | | |
| | START TIME: 10:10 | 0.00 | | | | | | | |
| | OVEN TEMPERATURE: 320°F | | | | | | | | |
| | FINISH TIME: 10:40 | | | | | | | | |
| 160 | QC3- Inspect Part Finish | 0.00 | | | | | | | |
| *160* | | | | | | | | | |
| QC | | | | | | | | | |
| Quality Control | Memo | 0.00 | | | | | | | |
| 170 | Identify as per dwg & Stock Location: SJ 432 | 0.00 | | | | | | | |
| *170* | | | | | | | | | |
| Packaging | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |

12x ✓ 12/06/04

12 ✓ 12/06/04

12 ✓ 12/06/04

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Work Order ID 82812***82812***

Page 4

April-10-12 10:25:56 AM

Item ID: D2572

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Saddle, Fwd In 205

Start Date: 10/04/2012 Start Qty: 12.00

12

Cust Item ID:

Required Date: 30/04/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

QC21- Final Inspection - Work Order Release

0.00

180

QC

Memo

0.00

Quality Control

12/4/5 98

MF
12-06-05

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Picklist Print

April-10-12 10:25:59 AM

Page 1

Work Order ID: 82812

82812

Parent Item: D2572

D2572

Parent Item Name: Saddle, Fwd In 205

Start Date: 10/04/2012

Required Date: 30/04/2012

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP: I02.10.02Re-format; Change to Dwg Rev. D & incorporated D2572KJ

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

D6101-005

Manufactured

No

100

Each

61.0000

1

12

D6101-005

Saddle Billet

Location

Loc Qty

Loc Code

MAT041

2

76838

2

MAT044

59

79874

19

81973

40

12 ark 12/05/15

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | |
|---|---------------------|-------------|
| DART AEROSPACE LTD | Work Order: | 82812 |
| Description: Saddle, Fwd Inboard | Part Number: | D2572 |
| Inspection Dwg: D2572 Rev. E | | Page 1 of 1 |

Inspect dimensions highlighted on inspection sheet drawing D2572 Rev. E and record below:

| | | | | Recorded Actual Dimensions | | | | | |
|---------------|-------|-------|----------------|----------------------------|-------|--------|--------|----|------|
| Dim | Min | Max | Go/No Go Gauge | 1 | 2 | 3 | 4 | By | Date |
| A | 0.438 | 0.443 | | 0.440 | 0.440 | 0.440 | 0.440 | | |
| B | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| C | 3.495 | 3.505 | | 3.500 | 3.500 | 3.500 | 3.500 | | |
| D | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| E | 7.990 | 8.010 | | 8.000 | 8.000 | 8.000 | 8.000 | | |
| F | 0.490 | 0.510 | | 0.500 | 0.499 | 0.500 | 0.499 | | |
| G | 0.257 | 0.262 | | 0.259 | 0.259 | 0.259 | 0.259 | | |
| H | 0.375 | 0.380 | | 0.377 | 0.377 | 0.377 | 0.377 | | |
| I | 0.490 | 0.510 | | 0.500 | 0.499 | 0.499 | 0.499 | | |
| J | 1.174 | 1.184 | | 1.179 | 1.179 | 1.179 | 1.179 | | |
| K | 0.558 | 0.578 | | 0.568 | 0.567 | 0.567 | 0.567 | | |
| L | 1.174 | 1.184 | | 1.179 | 1.179 | 1.179 | 1.179 | | |
| M | 1.490 | 1.500 | | 1.495 | 1.495 | 1.495 | 1.495 | | |
| N | 2.495 | 2.505 | | 2.500 | 2.500 | 2.500 | 2.500 | | |
| O | 3.869 | 3.879 | | 3.874 | 3.874 | 3.874 | 3.874 | | |
| P | 0.115 | 0.135 | | 0.125 | 0.125 | 0.125 | 0.126 | | |
| Q | 0.115 | 0.135 | | 0.135 | 0.135 | 0.135 | 0.135 | | |
| R | 0.240 | 0.260 | | 0.251 | 0.251 | 0.250 | 0.251 | | |
| S | 0.115 | 0.135 | | 0.126 | 0.126 | 0.127 | 0.128 | | |
| T | 0.178 | 0.198 | | 0.188 | 0.188 | 0.188 | 0.188 | | |
| U | 2.940 | 2.980 | | 2.960 | 2.960 | 2.960 | 2.960 | | |
| V | 0.230 | 0.250 | | 0.240 | 0.240 | 0.237 | 0.237 | | |
| W | 0.115 | 0.135 | | 0.126 | 0.125 | 0.127 | 0.127 | | |
| X | 0.307 | 0.312 | | 0.309 | 0.310 | 0.310 | 0.310 | | |
| Y | 0.760 | 0.765 | | 0.760 | 0.760 | 0.760 | 0.760 | | |
| Z | 0.352 | 0.372 | | 0.370 | 0.370 | 0.360 | 0.364 | | |
| AA | 0.470 | 0.530 | | 0.500 | 0.500 | 0.500 | 0.500 | | |
| AB | 0.615 | 0.635 | | 0.626 | 0.626 | 0.625 | 0.625 | | |
| AC | 0.053 | 0.073 | | 0.063 | 0.063 | 0.063 | 0.063 | | |
| AD | 0.240 | 0.260 | | 0.240 | 0.240 | 0.247 | 0.246 | | |
| AE | 1.375 | 1.395 | | 1.388 | 1.389 | 1.3885 | 1.3895 | | |
| AF | 0.115 | 0.135 | | 0.135 | 0.135 | 0.135 | 0.135 | | |
| AG | 0.240 | 0.280 | | 0.280 | 0.280 | 0.280 | 0.280 | | |
| AH | 0.240 | 0.260 | | 0.250 | 0.249 | 0.246 | 0.247 | | |
| AI | 2.000 | 2.020 | | 2.000 | 2.003 | 2.003 | 2.004 | | |
| AJ | 0.023 | 0.043 | | 0.033 | 0.030 | 0.032 | 0.030 | | |
| Accept/Reject | | | | | | | | | |

| | |
|---------------------------|-----------------------|
| Measured by: <i>and</i> | Audited by: <i>SA</i> |
| Date: 12/05/15 / 12/05/16 | Date: 12/05/17 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|---|------------|----------|
| A | | New Issue | RF | |
| B | 02.09.24 | Re-format; Added Rev. D | KJ | |
| C | 02.10.11 | Re-format; Added DT8682, DT8683, DT8684 | KJ | |
| D | 05.05.05 | Added dimension AI | KJ/RF | |
| E | 05.12.05 | Added dimension AJ | KJ/JLM | |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

| | | | |
|---|--|---------------------|-------|
| DART AEROSPACE LTD | | Work Order: | 82812 |
| Description: Saddle, Fwd Inboard | | Part Number: | D2572 |
| Inspection Dwg: D2572 Rev. E | | Page 1 of 1 | |

Inspect dimensions highlighted on inspection sheet drawing D2572 Rev. E and record below:

| Dim | Min | Max | Go/No Go Gauge | Recorded Actual Dimensions | | | | By | Date |
|---------------|-------|-------|----------------|----------------------------|--------|-------|--------|----|------|
| | | | | 15 | 16 | 17 | 18 | | |
| A | 0.438 | 0.443 | | .440 | .440 | 0.440 | 0.440 | | |
| B | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| C | 3.495 | 3.505 | | 3.500 | 3.500 | 3.500 | 3.500 | | |
| D | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| E | 7.990 | 8.010 | | 8.000 | 8.000 | 8.000 | 8.000 | | |
| F | 0.490 | 0.510 | | .500 | .500 | 0.500 | 0.500 | | |
| G | 0.257 | 0.262 | | .259 | .259 | .259 | .259 | | |
| H | 0.375 | 0.380 | | .377 | .377 | .377 | .377 | | |
| I | 0.490 | 0.510 | | .499 | .499 | .499 | .499 | | |
| J | 1.174 | 1.184 | | 1.179 | 1.179 | 1.179 | 1.179 | | |
| K | 0.558 | 0.578 | | .566 | .567 | .567 | .567 | | |
| L | 1.174 | 1.184 | | 1.179 | 1.179 | 1.179 | 1.179 | | |
| M | 1.490 | 1.500 | | 1.495 | 1.495 | 1.495 | 1.495 | | |
| N | 2.495 | 2.505 | | 2.500 | 2.500 | 2.500 | 2.500 | | |
| O | 3.869 | 3.879 | | 3.874 | 3.874 | 3.874 | 3.874 | | |
| P | 0.115 | 0.135 | | .126 | .125 | .125 | .126 | | |
| Q | 0.115 | 0.135 | | .135 | .135 | .135 | .135 | | |
| R | 0.240 | 0.260 | | .250 | .250 | .257 | .250 | | |
| S | 0.115 | 0.135 | | .129 | .130 | .129 | .126 | | |
| T | 0.178 | 0.198 | | .188 | .188 | .188 | .188 | | |
| U | 2.940 | 2.980 | | 2.960 | 2.960 | 2.960 | 2.960 | | |
| V | 0.230 | 0.250 | | .238 | .239 | .238 | .238 | | |
| W | 0.115 | 0.135 | | .124 | .124 | 0.124 | 0.123 | | |
| X | 0.307 | 0.312 | | .311 | .311 | .311 | .311 | | |
| Y | 0.760 | 0.765 | | .760 | .760 | .760 | .760 | | |
| Z | 0.352 | 0.372 | | .360 | .360 | 0.361 | 0.360 | | |
| AA | 0.470 | 0.530 | | .500 | .500 | .500 | .500 | | |
| AB | 0.615 | 0.635 | | .625 | .625 | 0.625 | 0.625 | | |
| AC | 0.053 | 0.073 | | .063 | .063 | .063 | .063 | | |
| AD | 0.240 | 0.260 | | .247 | .246 | .248 | .246 | | |
| AE | 1.375 | 1.395 | | 1.3865 | 1.3862 | 1.387 | 1.388 | | |
| AF | 0.115 | 0.135 | | .135 | .135 | .135 | .135 | | |
| AG | 0.240 | 0.280 | | .260 | .260 | .260 | .260 | | |
| AH | 0.240 | 0.260 | | .247 | .249 | .248 | .248 | | |
| AI | 2.000 | 2.020 | | 2.002 | 2.002 | 2.002 | 2.0025 | | |
| AJ | 0.023 | 0.043 | | .032 | .032 | .032 | .032 | | |
| Accept/Reject | | | | | | | | | |

| | |
|--------------|----------|
| Measured by: | amf |
| Date: | 12/05/17 |

| | |
|-------------|---------|
| Audited by: | SA |
| Date: | 12/5/31 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|---|------------|----------|
| A | | New Issue | RF | |
| B | 02.09.24 | Re-format; Added Rev. D | KJ | |
| C | 02.10.11 | Re-format; Added DT8682, DT8683, DT8684 | KJ | |
| D | 05.05.05 | Added dimension AI | KJ/RF | |
| E | 05.12.05 | Added dimension AJ | KJ/JLM | |

| | | | |
|---|--|---------------------|-------|
| DART AEROSPACE LTD | | Work Order: | 82812 |
| Description: Saddle, Fwd Inboard | | Part Number: | D2572 |
| Inspection Dwg: D2572 Rev. E | | Page 1 of 1 | |


Inspect dimensions highlighted on inspection sheet drawing D2572 Rev. E and record below:

| Dim | Min | Max | Go/No Go Gauge | Recorded Actual Dimensions | | | | By | Date |
|---------------|-------|-------|----------------|----------------------------|-------|--------|-------|----|------|
| | | | | X9 | X10 | X11 | X12 | | |
| A | 0.438 | 0.443 | | 0.440 | 0.440 | 0.440 | 0.440 | | |
| B | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| C | 3.495 | 3.505 | | 3.500 | 3.500 | 3.500 | 3.500 | | |
| D | 1.745 | 1.755 | | 1.750 | 1.750 | 1.750 | 1.750 | | |
| E | 7.990 | 8.010 | | 8.000 | 8.000 | 8.000 | 8.000 | | |
| F | 0.490 | 0.510 | | 0.500 | 0.500 | 0.500 | 0.500 | | |
| G | 0.257 | 0.262 | | .259 | .259 | 0.259 | 0.259 | | |
| H | 0.375 | 0.380 | | .377 | .377 | 0.377 | 0.377 | | |
| I | 0.490 | 0.510 | | 0.500 | 0.500 | 0.500 | 0.500 | | |
| J | 1.174 | 1.184 | | 1.179 | 1.179 | 1.179 | 1.179 | | |
| K | 0.558 | 0.578 | | 0.568 | 0.568 | 0.568 | 0.568 | | |
| L | 1.174 | 1.184 | | 1.179 | 1.179 | 1.179 | 1.179 | | |
| M | 1.490 | 1.500 | | 1.495 | 1.495 | 1.495 | 1.495 | | |
| N | 2.495 | 2.505 | | 2.500 | 2.500 | 2.500 | 2.500 | | |
| O | 3.869 | 3.879 | | 3.874 | 3.874 | 3.874 | 3.874 | | |
| P | 0.115 | 0.135 | | .125 | .125 | 0.125 | 0.125 | | |
| Q | 0.115 | 0.135 | | .135 | .135 | 0.135 | 0.135 | | |
| R | 0.240 | 0.260 | | 0.250 | 0.251 | 0.251 | 0.251 | | |
| S | 0.115 | 0.135 | | 0.125 | 0.125 | 0.126 | 0.126 | | |
| T | 0.178 | 0.198 | | .188 | .188 | 0.188 | 0.188 | | |
| U | 2.940 | 2.980 | | 2.960 | 2.960 | 2.960 | 2.960 | | |
| V | 0.230 | 0.250 | | 0.240 | 0.240 | 0.240 | 0.238 | | |
| W | 0.115 | 0.135 | | 0.127 | 0.126 | 0.126 | 0.125 | | |
| X | 0.307 | 0.312 | | .311 | .311 | .311 | .311 | | |
| Y | 0.760 | 0.765 | | .760 | .760 | .760 | .760 | | |
| Z | 0.352 | 0.372 | | 0.360 | 0.361 | 0.360 | 0.360 | | |
| AA | 0.470 | 0.530 | | .500 | .500 | 0.500 | 0.500 | | |
| AB | 0.615 | 0.635 | | 0.625 | 0.625 | 0.625 | 0.625 | | |
| AC | 0.053 | 0.073 | | .063 | .063 | 0.063 | 0.063 | | |
| AD | 0.240 | 0.260 | | 0.240 | 0.240 | 0.240 | 0.240 | | |
| AE | 1.375 | 1.395 | | 1.3875 | 1.388 | 1.387 | 1.388 | | |
| AF | 0.115 | 0.135 | | 0.135 | 0.135 | 0.135 | 0.135 | | |
| AG | 0.240 | 0.280 | | 0.260 | 0.260 | 0.260 | 0.260 | | |
| AH | 0.240 | 0.260 | | 0.250 | 0.250 | 0.250 | 0.248 | | |
| AI | 2.000 | 2.020 | | 2.002 | 2.002 | 2.0015 | 2.002 | | |
| AJ | 0.023 | 0.043 | | .032 | .032 | .032 | .032 | | |
| Accept/Reject | | | | | | | | | |

| | | |
|--------------|----------|----------|
| Measured by: | AMF | D.A. |
| Date: | 12/05/17 | 12/05/19 |

| | |
|-------------|---------|
| Audited by: | SL |
| Date: | 12/5/31 |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|---|------------|----------|
| A | | New Issue | RF | |
| B | 02.09.24 | Re-format; Added Rev. D | KJ | |
| C | 02.10.11 | Re-format; Added DT8682, DT8683, DT8684 | KJ | |
| D | 05.05.05 | Added dimension AI | KJ/RF | |
| E | 05.12.05 | Added dimension AJ | KJ/JLM | |

| | | | |
|----------|----------|--|--------------------------------|
| E | 05.07.13 | ADD CHAMFER ON RIDGE NOTE 4 | |
| D | 02.09.06 | ADD RIDGES; TIGHTEN TOLERANCES | |
| C | 99.10.22 | INCORP. DEO 9123/9079/9102 ADD DIMENSIONS PER TSR A1177 | |
| B | 96.12.02 | ADD GRAIN DIR., 0.438 WAS 0.425 | |
| A | 96.09.16 | NEW ISSUE | |
| DESIGN | DRAWN BY |  DART AEROSPACE LTD. HARRISBURRY, ONTARIO, CANADA | |
| DS | PH | | |
| CHECKED | APPROVED | DRAWING NO. D2572 | REV. _____ SHEET 1 OF _____ |
| DATE | | TITLE | SCALE |
| 05.07.13 | | INNER FWD SADDLE | 2: |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries